Status: 04/2025



NEW Applicators HQ



Print and apply systems for industrial operation

HERMES Q

Made in Germany



Data security in label printing

Modern manufacture sees marking systems work autonomous, interact among each other, with host computers or a plant control unit. Data security is a key issue. The integration of components, their administration and authentification are sensitive tasks demanded from the corporate IT. cab systems developed for printing and applying labels provide proper features by default, fairly protecting your data in a network.



Permissions can be assigned to users and restricted by passwords.



Access to network services (HTTP, FTP, VNC, OPC UA etc.) is possible only for users with authorization. Network services can be switched on or off.



WLAN can be switched on or off. WPA2, WPA2 Enterprise and WPA3 levels of security are supported.



Firmware updates are verified for integrity before installation.



Network protocols can be encrypted using TLS/SSL. To connect securely in a network, a certificate as required is installed in the device ex factory.



Printers in a network can be authorized securely. IEEE 802.1X network standard is supported.



USB slots can be locked and access to external storage media be denied.

All the current cab printing systems are based on the same electronics and firmware. The printer language is the same, so are interfaces and memory. Any further developed operating system or driver is available immediately on every device. Resets to default settings are PIN-protected.



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HERMES Q

Printing labels and applying them automatically in production lines



The slim one

to print small labels

Label printer	HERMES Q2				
Printable resolution	dpi	300	600		
Print speed	up to mm/s	300	150		
Print width	up to mm	56.9	54.1		
Label roll outside diam	neters mm	205 / 305			
Label width	up to mm	5	8		



The universal one

An industrial bestseller, providing a wide range of accessories

Label printer	HERME	S Q4.3	HERMES Q4					
Printable resolution	dpi	200	300	300	600			
Print speed	up to mm/s	300	300	300	150			
Print width	up to mm	104	108.4	105.7	105.7			
Label roll outside diam	eters mm	205 / 305						
Label width	up to mm	114						



The wide one

to print Odette, UCC and GS1 labels in logistics applications

Label printer		HERMES Q6.3					
Printable resolution	dpi	200	300				
Print speed	up to mm/s	250	250				
Print width	up to mm	168	162.6				
Label roll outside dia	meters mm	205 /	305				
Label width	up to mm	174					

Sample applications







Label rolls

All units can provide an unwinder for picking up rolls with maximum diameter either 205 mm or 305 mm.





Directions to which dispense labels

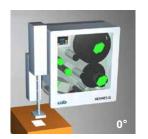
All units can be designed for providing labels either to the left or to the right.

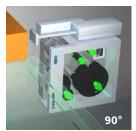


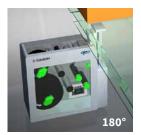


Orientations of assembly

All the units can be rotated vertically by at most 360° or assembled in horizontal orientation.

















HERMES Q in detail



Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

Ribbon holder

On the basis of three-part tightening axles, ribbons can be replaced easily and quickly.

3 Rugged metal chassis

It is made of cast aluminum. All the parts are assembled to it.

4 Applicator

It is assembled to hinge pins. It can be pivoted in case of maintenance or if materials have to be replaced.

6 Pressing plungers

One is fixed near the chassis wall. The second one is pushed to the label margin, as far as necessary to evoke a good print image.

6 Print head

Units of the same width are interchangeable. Replacement requires only few steps.

Print roller

It can be removed/inserted quickly in cases of cleaning or wear.

8 Peel-off plate

Pivoting improves labels be applied to packages.

9 Label unwinder

A swing arm and an integral brake enable labels be unwound at constant force.

U Liner rewinder

Subsequent to all the labels been dispensed, the entire liner tape is rewound. On the basis of a three-part tightening axle, a liner tape can be inserted and removed easily.

1 Pulling system

A liner tape is clamped between a draw roller and a pinch roller. Labels are dispensed using feed synchronous to the print roller.

Label sensor

Imprint is precisely set on spot on a label and materials ending detected by a transmissive or a reflective sensor.

Accurate imprint

The smaller a label, the higher are the demands regarding the accuracy of an imprint. Print offset can be reduced by ± 0.2 mm using adjustable slip correction.

Print heads



Units of the same width are interchangeable. They are detected by the CPU automatically and calibrated. The print distance to the locating edge can be adjusted.

Major data such as the operational performance, maximum operating temperature and heat energy are recorded on the print head. Data can be read at the factory.

Print heads provided for HERMES Q2, HERMES Q4 - 300, 600 dpi

- sharp-edge print images
- e.g. when printing small fonts and graphics on typeplates
- e.g. when printing on materials requires high energy needs

Print heads provided for HERMES Q4.3, HERMES Q6.3 - 200, 300 dpi persistent; when labeling in rough settings and thermal direct method

Print rollers



Two types of materials:

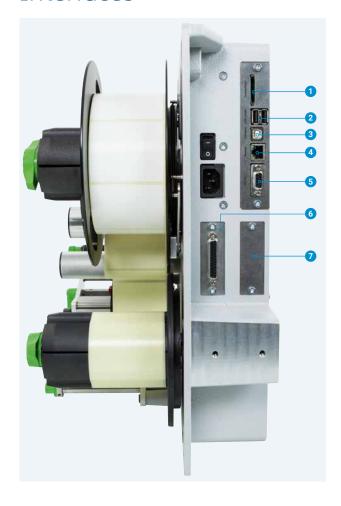
Print rollers DR

providing a synthetic rubber coating They enable highly accurate imprint and are provided by default.

Print rollers DRS

providing a silicone coating Product life is extra long, taken a higher print offset into account.

Interfaces



- 1 Slot to insert a SD memory card
- 2 USB hosts to connect a service key, USB memory stick, keyboard, barcode scanner, USB WLAN stick, warning light, an external operation panel
- 3 USB 2.0 Hi-Speed to connect a PC
- 4 Ethernet 10/100 Mbit/s
- 5 RS232C 1,200 to 230,400 baud /8 bits
- 6 Digital I/O interface; socket connector SUB-D, 25 pins compliant with IEC/EN 61131-2, types 1+3; All the inputs and outputs are isolated galvanically and protect from reverse polarity. In addition, outputs are short-circuit proof

PNP inputs Start printing or labeling Print first label Reprint Delete print job Label removed Stop printing or labeling Label feed Label rotated by 90°

Pause

Reset

PNP, NPN outputs

Device ready Print data available Initial / upper end position Paper feed ON Label in transfer position Label application / lower end

Pre-warning to a ribbon ending (to be applied by applicator 4214) Pre-warning to a label web ending End of a ribbon and/or a label web Collective error

Option:

2 port Ethernet switch 10/100 Mbit/s



Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

- 1 LED: Power ON
- 2 Status bar: data reception, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged in, WLAN, Ethernet, USB slave, time
- 3 **Printer status:** ready, pause, number of labels printed in a print job, label in transfer position, awaiting external start signal
- USB slot to connect a service key or a memory stick, to transfer data to the IFFS memory
- Operation
 - Printing and applying labels in individual steps
 - Jump to menu
 - Reprint the latest label
 - Interrupt and continue a print job
 - Stop and delete all print jobs
 - Label feed



Setup options



Print offset Y



Print parameters



Print speeds

Landscape or portrait display, depending from the orientation of assembly



Printer rotated by 90°





Video tutorials

External operation panel

If the operation panel of a printer cannot be accessed, an additional external one can be plugged.

Same functionality as on the printer

Landscape or portrait mode

Operability as desired on the external operation panel or on the printer

Printer connectivity: USB 2.0 Hi-Speed device

- 1 LED: Power ON
- 2 USB port to plug a service key or a memory stick, to transfer data to the IFFS memory
- 3 Connecting USB cable for power supply cab provides specified cables. Lengths are 1.8 m to 16 m.

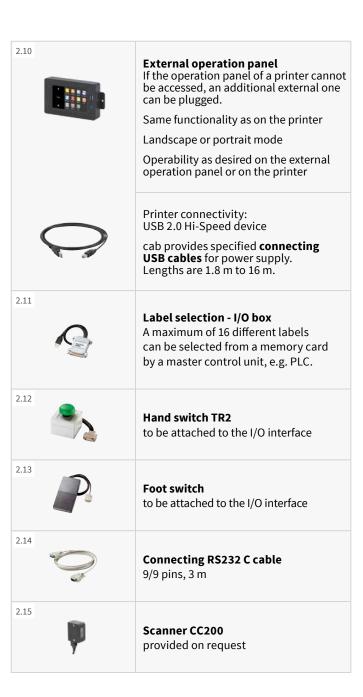


Accessories

Accessorial products are plugged or screwed to a printer by the customer.

					1.1	1.	1.3	
Pos.	Designation	roll Ø	205	305	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
2.1	SD memory card		•	•				
2.2	USB memory stick		•	•				
2.3	USB WLAN stick		•	•				
2.4	USB WLAN stick including a rod antenna	ı	•	•				
2.6	Product sensor, 3 pins		•	•	-			
2.7	Product sensor, 25 pins		•	•				
2.8	I/O interface connector SUB-D, 25 pins		•	•				
2.9	Warning light		•	•				
2.10	External operation panel		•	•				
2.10	Connecting USB cable		•	•				
2.11	Label selection - I/O box		•	•				
2.12	Hand switch TR2		•	•				
2.13	Foot switch		•	•				
2.14	Connecting RS232 C cable		•	•				
2.15	Scanner CC200		•	•				

2.1	SD memory card
2.2	USB memory stick
2.3	USB WLAN stick 2.4 GHz 802.11b/g/n hotspot or infrastructure mode
2.4	USB WLAN stick including a rod antenna to extend the range of operation 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac hotspot or infrastructure mode
2.6	Product sensor, 3 pins to be attached to a front side applicator, a vacuum belt applicator or an air jet box. Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.7	Product sensor, 25 pins Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.8	I/O interface connector SUB-D, 25 pins All control signals can be attached to the I/O interface using clamping screws.
2.9	Warning light In addition to the information indicated on the display of a printer, states are signalled. Red Collective error Yellow Pre-warning to a label web or a ribbon ending Green Device ready USB cable (1 m) to connect to HERMES Q Assembly materials are provided for vertical printer installation only. 1 Chassis assembly 2 Bracket assembly



OptionS are parts or units to perform special functions. They are assembled to a printer in addition to or instead of standards.

If order implies options be assembled ex factory, the part numbers of such printers and options are added by .250. Options delivered separately are added by .001.

Pos.	Designation roll Ø	205	305	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3	.250	.001	.486	.488
3.1	Automatic ribbon saving			-				•	-	-	-
3.2	UHF RFID module RS			-					-	•	-
3.2	UHF RFID module HS		•	-					-	-	
3.3	Label unwinder K40							•		-	-
3.4/3.5	Adapters 40/50 and 76/100							•		-	-
3.6	Spacers		-				-			-	-
3.7	Margin stop 10		-					•		-	-
3.8	Cover		-							-	-
3.9	Print head pressure system, reduced force					-		•		-	-
3.10	Extended peel-off plate (+10 mm)									-	-
3.11	Print roller DRS							•		-	-
3.12	Antistatic brush						-	•		-	-
3.13	Draw roller ZS		•							-	-
3.14	Interface for plugging an external label sensor		•					•		-	-
3.15	2 port Ethernet switch 10/100 Mbit/s	•	•					•	•	-	-
3.16	Label sensor, modified		•		-	-	-			-	-



assembly ex factory only

Automatic ribbon saving

Use is recommended in cases of at least 60 mm unprinted area on a label. While labels are fed, the print head is lifted and the ribbon stopped, resulting in less material consumption.



assembly to a printer ex factory excludes automatic ribbon saving

UHF RFID module

Read/write antennas are assembled directly to a print head or a feeding unit. Using a 4214 applicator enables defective labels be ejected.





See information on www.cab.de/en/rfid





Label unwinder K40

to process label rolls having a core diameter of 40 mm



Adapter 40/50

to pick up label rolls having a core diameter of 50 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.





Adapter 76/100

to pick up label rolls having a core diameter of 100 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.







Spacers

to process narrow labels provided on liners ≤ 20 mm wide, wound on a roll or a reel.

Ribbon protruding on both sides prevents from wrinkling. The label guidance is therefore offset by 7 mm from the middle wall with spacers.

A modified label sensor is included on delivery.

Reel plate wall thickness 1 - 2 mm



Provided for labels requiring a sensor distant up to 26 mm to the locating edge. This sensor cannot be fixed with a screw.





Margin stop 10

to guide narrow labels provided on a liner 10 - 24 mm wide, wound on a roll (no reels) having a core diameter of 76 mm.

Operate only with a spacer

Options





Cover

to prevent from contamination and contact Maximum outside diameter for label rolls is 205 mm Assembly in vertical orientation, rotated by $\pm\,90^\circ$ or horizontally Depth of a pad immersing Dim. F

	Dimension F mm											
	Standard	d Optional on req										
HERMES Q2	60	100	up to120									
HERMES Q4/Q4.3	60	100	up to 120									
HERMES Q6	25	-	up to 120									





Print head pressure system, reduced force

Thermal direct printing requires less pressure on a print head. Reduced force results in a decrease of wear. Product life extends.

Thermal direct printing only





Extended peel-off plate (+10 mm)

Recommended

- if labels are picked up by a robotic arm,
- if readable area is required for scanning,
- when installing an antistatic brush





Print roller DRS

Silicone coating enables an extra long product life, taken a higher print offset into account





Antistatic brush

Electrostatic charge is reduced when plastic labels are printed and peeled off.

Operate only with an extended peel-off plate.





Draw roller ZS

Made of steel, to avoid tension on a liner tape:

- if label height exceeds 150 mm
- when peeling off without backfeed
- if thick liner materials are processed
- when applying labels using a demand module 5114/16





Interface for plugging an external label sensor

M12 plug, 5 pins, a-coded

Plug-compatible with CEON and other sensors based on PNP and 24 V





2 port Ethernet switch 10/100 Mbit/s

to connect another terminal device in a joint network. Signals are looped through.

Technical data

Label printer		type	HFRM	ES Q2	HFRME	S Q4.3	HFRM	IES Q4	HFRME	S Q6.3
	, Thermal transfer	сурс	•	•	•	•	•	•	•	•
Printing method	Thermal direct		_	-	•	•	_	-	•	•
Printable resolu	ıtion	dpi	300	600	200	300	300	600	200	300
Print speed		up to mm/s	300	150	300	300	300	150	250	250
Print width		up to mm	56.9	54.1	104	108.4	105.7	105.7	168	162.6
Print length		up to mm	12,000	3,000	13,500	6,000	6,000	1,500	9,000	4,000
Direction to whi	ich dispense labels				L:	= to the left,	R = to the rig	ght		
Print distance to	o the locating edge	mm	1	1	1	1	1	1	1	1
	incl. automatic ribbon savi	ing L / R mm	-	-	2.2 / 1.6	0 / -0.7	1/1	1/1	0.2 / 0.2	2.9 / 2.
UHF RFID										
UHF RFID modu	le		-	-						
Materials										
Labels					paper, PET	, PE, PP, PI, F	PVC, PU, acr	ylate, Tyvec		
		on a roll		•		•		•		•
		on a reel			•	_		_		
Labels ¹⁾	Width	mm		58		114		114		- 174
	Height	from mm		3		4		4		6
1:	Thickness	up to mm		60		60		60		60
Liner tape	Width if operating a roll	mm		- 62	24 -	118		118	50 -	- 178
	Width ²⁾ if operating a reel			- 24		-		- 24		-
D. II	Thickness	mm		- 0.08		- 0.08		- 0.08		- 0.08
Roll unwinder	Outside roll diameter	up to mm		/ 305		/ 305	205	/ 305	205	/ 305
	reel diameter	up to mm	2	205 –				_		_
	Core diameter	mm	76 outside or inside							
5.11	Winding									
Roll rewinder	Outside diameter	up to mm					/ 205			
	Core diameter	mm					6			
Ribbon ³⁾	Ink side						or inside			
Core dia Length	Roll diameter	up to mm					0			
	Core diameter	mm					5.4			
		up to m				60		50 - 170		
	Width	mm	25	- 67		114		114		
Bututa attaces	Automatic ribbon saving			_	L		L		L	
	ions and weights		2	07	24	CO	2	C O	2	20
Width		mm		07	20	60		60	3.	20
Height	roll diameters 205 / 305	mm					/ 430			
Depth	roll diameters 205 / 305	mm	1.5	/10	10		/ 500	/ 17		10
Weight	roll diameters 205 / 305	approx. kg	15	/ 16	16	/ 17	16	/ 17		20
	dicating positions	d a 4 a a 4 ! a a		ماماما	البرم مام سم مايا		المسادة ماسد			
Transmissive se	or bottom reflex	detecting			, punch mark					
	e to the locating edge stand	detecting	າ	- 12	arks on non-t	ransparent i - 60				60
Jenson distance	mod			26	2-	00	2 -	60	2 -	- 60
Material passag		mm					2			
Electronics	,-					•				
32-bit processor		MHz				80	00			
RAM		MB					56			
IFFS memory		MB					0			
	memory card (SDHC, SDXC)						•			
	ay date and real time						•			
	numbering) preserved if pow	er turns off					•			
Interfaces	<u> </u>									
	230,400 baud / 8 bits									
•	d to connect a PC									
Ethernet 10/100					D, RawIP print TP/HTTPS, F1					
	the control panel, the back of a unit		Ser		B stick, USB \ ard, barcode s					nna,
USB host 24 VD	C, to connect a peripheral de	vice								
	face, 10 inputs / 11 outputs									
	igging an external label sens	or								
2 port Ethernet	switch 10/100 Mbit/s									

¹⁾ Limitations can occur when processing small labels, thin materials or materials using a strong adhesive. Critical applications need testing.
2) Spacers attached to the label unwinder and the unit rewinding the liner tape help feeding the ribbon centered above the labels.
3) The ribbon must correspond at least to the width of the liner tape.

 \blacksquare standard \square option

Technical data

Operating data	9										
Voltage			100-240 VAC,	50/60 Hz	z, PFC						
Power consump	otion		standby<10 V	V / typica	l 100 W / max	. 200 W					
Temperature /	Operat	tion	+5 - 40°C / 10 - 85 %, not condensing								
humidity	Stock		0 - 60°C / 20) - 85 %,	not condens	ing					
	Transp	ort	-25 - 60°C / 20 - 85 %, not condensing								
Approvals	•		CE, FCC Class								
			CCC, CoC Mex								
Operation pane	el										
Colored LCD tou	ıch disp	lay	Screen diagonal " 4,3								
			Resolution	on Width	x Height px	480 x 272					
Setup options											
	Р	rint			Region:						
	La	abels			- Languag	je					
		ibboı			- Country						
		eel o			- Keyboar						
		pply			- Time zor	ne					
		iterfa rror	ices		Time						
	E	rror			Display:						
					- Brightne	aving mode					
					- Orientat						
					Interpreter	1011					
Status bar											
	D	ata r	eception		WLAN						
			d data stream		Ethernet						
			rning to a ribbo								
			mory card plu								
	U	SB m	emory stick pl	ugged in							
Monitoring											
	R	ibboı	n Direction of v	winding	Pinch roller	open					
			Pre-warning		Peripheral e	rror					
			Material end	ing							
	La	abels	Pre-warning								
			Material end	ıng							
		rint									
	n	ead	Temperature open								
Test routines			орен								
System diagnos	tics o	n sta	rt-up, the print	t head is	also detected	1					
Information disp			printout			-					
print test,			fonts		Test grid Label profile						
analysis			devices		List of events						
	W	/LAN	status		Monitor mode						
	R	ecord	d print data on	a memo	ory card						
Status reports			out of device s								
			lurations of pr								
			e status reque			e command					
			ay of network ode errors, per								
Fonts		Juice	ac cirois, per	ipriciate	013, 516.						
Provided interna	ally 5	hitm	ap fonts:	7 vector	r fonts:						
. Tovided litterille			apionis. 2 dots		Medium GB-	Mono					
			dots		mvirate Cond						
			2 dots	Garuda							
	_	CR-A			ngHeiLight						
				Monocr	space 821						
		CR-B			721 Regular, Bold						
To be set 1	0				21 Regular, Bo	old					
To be stored	O Tı	rueTy	pe fonts	Swiss 72	21 Regular, Bo	old					
To be stored Character sets	O Tı W	rueTy /indo	pe fonts ws-1250 to -12	Swiss 72 257							
	O Tı W D	rueTy Iindo OS 43	/pe fonts ws-1250 to -12 37, 737, 775, 8	Swiss 72 257							
	O Ti W D	rueTy /indo OS 4: BCDI	vpe fonts ws-1250 to -12 37, 737, 775, 8 C 500	Swiss 72 257 50, 852, 8	357, 862, 864,						
	O Tr W D EI	rueTy /indo OS 4: BCDI SO 88	/pe fonts ws-1250 to -12 37, 737, 775, 8	Swiss 72 257 50, 852, 8	357, 862, 864,						
	O Ti W Di EI IS	rueTy /indo OS 4: BCDI SO 88	ype fonts ws-1250 to -12 37, 737, 775, 8 C 500 59-1 to -10 and	Swiss 72 257 50, 852, 8	857, 862, 864, 16						
	O Ti W D EI IS W	rueTy lindo OS 43 BCDI 60 88 linOE	rpe fonts ws-1250 to -12 37, 737, 775, 8: C 500 59-1 to -10 and M 720	Swiss 72 257 50, 852, 8 d -13 to -	857, 862, 864, 16						
	O TI W D EI IS W U	rueTy /indo OS 4: BCDI 6O 88 /inOE TF-8 EC M	rpe fonts ws-1250 to -12 37, 737, 775, 8 C 500 59-1 to -10 and M 720	Swiss 72 257 50, 852, 8 d -13 to -	857, 862, 864, 16 nan						
	O TII	rueTy lindo OS 4: BCDI SO 88 linOE TF-8 EC M	rpe fonts ws-1250 to -12 37, 737, 775, 8: C 500 59-1 to -10 and M 720 CS	Swiss 72 257 50, 852, 8 d -13 to -	357, 862, 864, 16 man Cyrillic						
	O TII W D D EI IS W U D D W Each	rueTy lindo OS 4: BCDI 6O 88 linOE TF-8 EC M lester	rpe fonts ws-1250 to -12 37, 737, 775, 8: C 500 59-1 to -10 and M 720 CS rn European n European	Swiss 72 257 50, 852, 8 d -13 to -	857, 862, 864, 16 nan						
	O TI W D D I S I S S U U U U D W E S C C C	rueTy lindo OS 4: BCDI SO 88 linOE TF-8 EC M lester aster hines	rpe fonts ws-1250 to -12 37, 737, 775, 8: C 500 59-1 to -10 and M 720 CS	Swiss 72 257 50, 852, 8 d -13 to -	357, 862, 864, 16 man Cyrillic Greek						

Fonts								
Bitmap fonts	Widths and heights 1 - 3 m Zoom factors 2 to 10 Orientations 0°, 90°, 180°,							
Vector / TrueType fonts	Widths and heights 0,9 - 12 Continuous zoom	28 mm						
Font styles	360° orientation in steps o bold, italic, underlined, ou - depending from the font	tline, inverse						
Character spacing	variable or monospace for	- 1						
Graphics	•							
Elements	lines, arrows, rectangles, c - filled or filled with fading							
Formats	PCX, IMG, BMP, TIF, MAC, G	IF, PNG						
Codes								
1D barcodes (linear)	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128/GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC RSS 14 UPC A, E, E0							
2D and stacked codes	DataMatrix DataMatrix Rectangle Exter QR code Micro QR code Micro QR code GS1 QR code GS1 DataMatrix GS1 Digital Link (QR and D PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, stacked omni-directional Heights, modular widths a Orientations 0°, 90°, 180°,	ataMatrix) stacked, ind ratio are variable 270° tout and start/stop coding						
Software	, , ,	,,						
Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print							
Running also with	CODESOFT Loftware Spectrum NiceLabel BarTender							
Stand-alone operation								
Windows printer drivers certified WHQL for	Windows 11	Server 2016 Server 2019 ■ Server 2022						
Apple printer drivers	Mac OS X 10.6 or any later	release =						
Linux printer drivers	CUPS 1.2 or any later relea	ise						
Programming	JScript printer language abc Basic Compiler ZPL II (Datastream be test	eed in advance)						
Integration	SAP Database Connector							
Administration	Printer control Configuration on the Intra	net / Internet						

cab uses free and Open Source software in its products. For information see **www.cab.de/opensource**

cablabel S3 software

Design, print, administrate

cablabel S3 opens up the full potential of cab devices. Creating a label is the first step. cablabel S3 adapts to requirements easily using a modular design. Plug-ins like the JScript Viewer support native JScript programming, as well as other features. The designer user interface and the JScript code synchronize in real time. The Database Connector and other special features can be integrated, so are barcode verifiers.







Stand-alone printing

A printer can select and print labels even when the system is disconnected from a host.

Labels are designed using software such as cablabel S3 or a text editor on a PC. Label formats, texts, graphics and data taken from a database are transferred to a memory card, a USB memory stick or the internal IFFS memory.

Only variable data are sent to the printer using a keyboard, a barcode scanner, scale or another host system and/or are recalled from a host by the Database Connector and printed.



OPC UA

The latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are part of the firmware.

The server enables a printer be configured and controlled. Dynamic print data can be edited using a defined programming interface.

The integral client enables reading data fields from other machines ready for OPC UA, as well as transferring data to a label.

No additional software is needed.



Printer control

Drivers



cab provides drivers to control a printer with software other than cablabel S3.



Free download on www.cab.de/en/support



Programming



JScript

cab printers embed JScript language.

Download free manual on www.cab.de/en/programming

ABC abc Basic Compiler

Integral to the firmware, abc in addition to JScript enables advanced programming before data are edited for printout. For example, external printer languages can be replaced without intervening in a print job in progress. Data may be imported as well from other systems such as scales, barcode scanners or PLC.

Connecting to SAP®

Labels can be printed from SAP¹⁾ on cab devices and systems. There are various methods:

- Printing with SAPscript
- Printing with SmartForms
- Printing with Adobe Interactive Forms

See instructions in detail on www.cab.de/en/sap

Printer administration



Configuration on the Intranet / Internet

Integral HTTP / FTP servers enable a printer be controlled or configured, firmware be updated and memory cards be administrated using standard applications such as a web browser or a FTP client.

Administrators and operators on behalf of SNMP / SMTP are notified of states, alerts and errors by email or SNMP datagrams. Time and date are synchronized by a time server.





Database Connector

Printers in a network may access data from a ODBC / OLEDB database and print it on labels. Data can be rewritten to a database while print jobs are in progress.



¹⁾ SAP and associated logos are trademarks or registered trademarks of SAP SE.

Applicators





Automatic labeling

The HERMES HQ applicators are a further development of the proven HERMES applicators, fully compatible, adding extra functions. Existing applications can continue without limitations.

Easy to configure

The applicator can be fully set on the printer control panel, configurations be stored and called up. Automatic calibration features speed up the setup.

Process control

Detailed statistical values are provided, so are sophisticated error messages. Constant control enables response right away in events of errors.

Updates

Applicator firmware can be updated on the printer control panel or the printer's web server. New features and specific solutions can therefore be tested right away and distributed in the field.

Long product life

by a precise and low-wear linear guide

Products of variable heights

Labels can be applied on different heights using a stroke cylinder. Its standard lengths are 200, 300 and 400 mm. Further lengths can be provided on request.

3 Protective chassis

is a standard to protect the cylinder and the guide. It can be provided adapted to the product jig on a labeling workstation.

4 Highly reliable processes

Support air and intake air can be defined, so can stroke speed. Sensor control

6 Label application

in real time. Small or large labels, 4 to 250 mm high and 4 to 174 mm wide, can be processed using an applicator

6 Pivoting applicator

The print mechanics can be accessed quickly and easily in case of maintenance or if materials have to be replaced.

Options:

Pressure-reducing valve

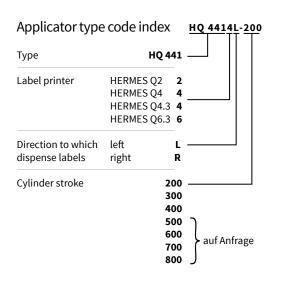
It reduces the pressure exerted by the stroke cylinder to a product.

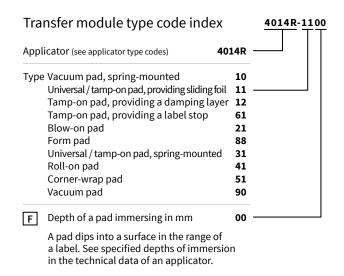
Pressure-reduced applicator

It has been designed for manual workstations missing a protective cover. The cylinder diameter is reduced to 12 mm. To prevent from injuries, a safety valve limits compressed air to a maximum of 4.8 bar.

Applicators, transfer modules and options

	Overview		H	IERMES	.0	Vacuum pad, spring-mounted	Universal pad	Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad	Form pad	Universal pad, spring-mounted	Tamp-on pad, spring-mounted	Roll-on pad	Corner-wrap pad	Brush	Transportation belt	Vacuum pad	Pressure-reducing valve	Pressure-reduced applicator
	Annlicators	Dage	2	4	6.3						Trar	sfer	mod	ules						Opti	ions
	Applicators	Page		Order coc	le	10	11	11	12	61	21	88	31	31	41	51			90	.212	.220
	Swing applicator	18	HQ 3214	HQ 3214				F	F	F											
8	Stroke applicator	19/20	HQ 4114	HQ 4114				F	F	F											
arki	этгоке аррисатог	19/20			HQ 4116			F	F	F											
Ĕ	Stroke turn applicator	21	HQ 4214	HQ 4214				F	F	F											
Product marking	Stroke applicator	22	HQ 4414	HQ 4414				F	F	F											
4	Swing stroke applicator	23	HQ 4514	HQ 4514																	
	Flag applicator	24		HQ 4712																	
		25		HQ 3014																	
	Front side applicator	25			HQ 3016																
		26/27		HQ 4014				F													
<u>8</u>	Stroke applicator	26/27			HQ 4016																
Package marking	Stroke applicator	28		HQ 4024																	
E m	Stroke blow applicator	29		HQ 4614																	
ckag	Demand module	30	HQ 5112	HQ 5114	HQ 5116																
Ра		31		HQ 5314	HQ 5316																
	Vacuum belt applicator	32		HQ 5414	HQ 5416																
	Demand table	33		HQ 5714																	
	Air jet box	34		HQ 6114																	





Swing applicator HQ 3214

Labels very small or midsized can be applied in real time, preferably from the side.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. A rotary cylinder pivots into position. The label is transferred to a product by a stroke cylinder. Rotary angles and linear hubs are adjustable.



Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



Swing applicator		HQ 3214 L/R-40
Label application		from the side
State of a product	at rest	
at the moment a label is applied	in motion	only blow-on pad
Product heights	uniform	
Distance of a product to the peel	-off plate mm	250-280
Linear guidance, horizontal	mm	5-30
Pivot angles		45°-95°
Weight of applicator	packaging excluded kg	4.5
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate ¹⁾	labels/min approx.	20

¹⁾ calculated using labels 40 mm high and a print speed of 100 mm/s



Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop It enables small labels be applied

It enables small labels be applied exactly on spot to a product.



Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Transfer modules		3214 L/R 11 F	3214 L/R 12 F	3214 L/R 61 F	3214 L/R 2100	
Label widths	HERMES Q2	mm	4 - 58	10-58	10-58	10-58
	HERMES Q4/Q4.3	mm	10 - 114	10-114	10-114	10 - 80
Label heights	HERMES Q2	mm	5-80	8-80	5-80	10-80
	HERMES Q4/Q4.3	mm	8-80	8-80	8-80	10-80
Depth of a pad in	nmersing F	up to mm	10	30	30	-

Stroke applicators HQ 4114, HQ 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air

Options

- 5.17 Pressure-reducing valve
- 5.18 Pressure-reduced applicator



Stroke applicators		HQ 4114 L/R- 200	HQ 4114 L/R- 300	HQ 4114 L/R- 400	HQ 4114 L/R- 600	HQ 4116 L/R- 200	HQ 4116 L/R- 300	HQ 4116 L/R- 400
Label applications				from the to	p, from below, fro	om the side		
State of a product	at rest							
at the moment a label is appli	ed in motion				only blow-on pac			
Product heights	uniform				only blow-on pac			
	variable	all tamp-on pads						
Short stroke cylinder, horizon	tal mm	10						
Distance of a product to the bott	tom of the unit up to mm	135	235	335	535	135	235	335
Weight of applicator	packaging excluded kg	5	6	7	9	5	6	7,5
Consumption of power W max.		15						
Compressed air bar		4.5						
Cycle rate ¹⁾	labels/min approx.	30						

¹⁾ Calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s



Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop It enables small labels be applied exactly on spot to a product.



Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Transfer modul	les		4114, 4116 L/R 11 F	4114, 4116 L/R 12 F	4114, 4116 L/R 61 F	4114 L/R 2100
Label widths	HERMES Q2	mm	4-58	10-58	10-58	10-58
	HERMES Q4/Q4.3	mm	10-114	10-114	10-114	10-114
	HERMES Q6.3	mm	50-174	50-174	50 - 174	-
Label heights	HERMES Q2	mm	4-80	8-80	4-80	10-80
	HERMES Q4/Q4.3	mm	8-80	8-80	8-80	10-80
	HERMES Q6.3	mm	8-80	8-80	8-80	-
Depth of a pad i	mmersing F ²⁾	up to mm	130	130	130	-

 $^{^{2)}}$ On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 110 mm On the cover HERMES Q6.3 cut-out dimension F standard 25 mm, on request up to 110 mm

Stroke applicators HQ 4114, HQ 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



Stroke applicators		HQ 4114 L/R-200	HQ 4114 L/R-300	HQ 4114 L/R-400	HQ 4114 L/R-600	HQ 4116 L/R-200	HQ 4116 L/R-300	HQ 4116 L/R-400
State of a product at the moment a label is applied	at rest							
Label applications				from the t	op, from below, fro	m the side		
Product heights	variable							
Short stroke cylinder, horizontal	mm				10			
Distance of a product to the bottom of the unit	up to mm	135	235	335	535	135	235	335
Weight of applicator packagin	g excluded kg	5	5.5	7	9	5.5	6	7.5
Consumption of power	W max.				15			
Compressed air	bar				4.5			
Cycle rate1) label	s/min approx.				20			

¹⁾Calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s If the height of the form pad exceeds 60 mm, the cover of HERMES Q must be adapted.

Form pad

Labels are precisely applied to cylindric objects, inclined or curved surfaces. Curved form pads prevent from blistering on very smooth and plane surfaces. 200° maximum label wrapping on cylindric objects



			Form pad
Transfer modul	e		4114, 4116 L/R 8800
Label widths	HERMES Q2	mm	10 - 58
	HERMES Q4/Q4.3	mm	10 - 114
	HERMES Q6.3	mm	50 - 174
Label heights		mm	8 - 80

Stroke turn applicator HQ 4214

Labels very small or midsized can be applied in real time from all sides whenever the unit is difficult to install.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots into position by at most 180° in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air

Options

- 5.17 Pressure-reducing valve
- 5.18 Pressure-reduced applicator



Stroke turn applicator		HQ 4214 L/R-200	HQ 4214 L/R-300	HQ 4214 L/R-400		
State of a product	at rest					
at the moment a label is applied	in motion		only blow-on pad			
Label applications			from the top, from below, from the side			
Product heights	uniform	only blow-on pad				
	variable	all tamp-on pads				
Rotary angle, horizontal 180° if labels are n	90°, 0° o more than 15 mm high		•			
Distance of a product to the bottom of the unit	up to mm	135	235	335		
Weight of applicator	packaging excluded kg	5	5.5	7.5		
Consumption of power	W max.		15			
Compressed air	bar		4.5			
Cycle rate ¹⁾	labels/min approx.		20			

 $^{^{1)}\}mbox{calculated}$ using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s



Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop

It enables small labels be applied exactly on spot to a product.



Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad	
Transfer modul	es		4214 L/R 11 F	4214 L/R 12 F	4214 L/R 61 F	4214 L/R 2100	
Label widths	HERMES Q2	mm	4-58	10-58	10-58	10-58	
	HERMES Q4/Q4.3 mm		10-80				
Label heights	HERMES Q2	mm	4 - 40	8 - 40	4 - 40	10 - 40	
	HERMES Q4/Q4.3	mm	8 - 40	8-40	8 - 40	10-40	
Depth of a pad immersing F ¹⁾ up to mm		90	90	90	-		

 $^{^{2)}}$ On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm

Stroke applicator HQ 4414

Labels very small or midsized can be applied in real time from all sides. Positions to which labels shall be applied can be adjusted in directions x and y.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by two short stroke cylinders, the pad is brought into position. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air

Options

- 5.17 Pressure-reducing valve
- 5.18 Pressure-reduced applicator



Stroke applicators		HQ 4414 L/R-200	HQ 4414 L/R-300	HQ 4414 L/R-400	
State of a product at the moment a label is applied	at rest				
Label applications		f	rom the top, from below, from the side		
Product heights	variable				
Short stroke cylinders, horizontal	direction x mm	3-7			
	direction y mm	11 - 15			
Distance of a product to the botto	m of the unit up to mm	135	235	335	
Weight of applicator	packaging excluded kg	5	5.5	6	
Consumption of power	W max.	15			
Compressed air	bar	4.5			
Cycle rate ¹⁾	labels/min approx.	25			

 $^{^{1)}}$ calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s



Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.



Tamp-on pad, providing a label stop It enables small labels be applied exactly on spot to a product.

			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	
Transfer modul	es		4414 L/R 11 F	4414 L/R 12 F	4414 L/R 61 F	
Label widths	HERMES Q2	mm	4-58	10-58	10-58	
	HERMES Q4/Q4.3	mm	10-114			
Label heights	HERMES Q2	mm	4-80	8-80	4-80	
	HERMES Q4/Q4.3	mm	8-80			
Depth of a pad in	Depth of a pad immersing F ²⁾ up to mm			120		

 $^{^{\}rm 2)}$ On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm

Swing stroke applicator HQ 4514

Labels can be applied in real time from all sides on inner surfaces of profiles and pipes. Stroke cylinder adjustment enables labels be transferred exactly to their dedicated spots.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots to the level on which the label shall be applied. The label is moved to the point of transfer by a stroke cylinder.



Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



Swing stroke applicators		HQ 4514 L/R-200	HQ 4514 L/R-300	HQ 4514 L/R-400			
State of a product at the moment a label is applied	at rest		•				
Label applications			from the top, from below, from the side				
Product heights	uniform						
Pivot angle, vertical		120°					
Distance between the bottom of the and the upper label ending	ne unit up to mm	150 ²⁾	250 ²⁾	350 ²⁾			
Weight of applicator	packaging excluded kg	6	6.5	7			
Consumption of power	W max.		15				
Compressed air	bar		4.5				
Cycle rate ¹⁾	labels/min approx.		20				

 $^{^{1)}}$ calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s



Blow-on pad

Labels are blown on a product surface by a blast of air, bridging a distance of 5 to 10 mm.

			Blow-on pad
Transfer modul	e		4514 L/R 2100
Label widths	HERMES Q2	mm	10-58
	HERMES Q4/Q4.3	mm	10-80
Label heights		mm	10 - 60

²⁾ depending from the height of a label

Flag applicator HQ 4712

Labels can be applied in real time from all sides precisely on round materials such as cables, hoses or pipes.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to the spot of application by a stroke cylinder. A further cylinder guides the material all around the material using cam control. First, both endings of a label are stuck together. Then the label is tamped to the round material. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



Accessories

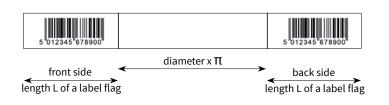
5.13 Blow tube

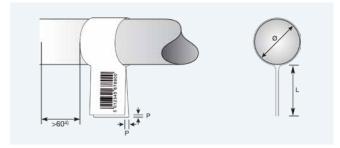
5.14 Unit to regulate compressed air



Flag applicator		HQ 4712
State of a product at the moment a label is applied	at rest	
Label applications		from the top, from below, from the side rotated vertically: 0 - 180° clockwise (request in case of other rotations)
Product heights	uniform	
Distance of a product to the bottom of the unit	at least mm	70
using a cylinder stroke of 300	up to mm	260
Depth of pliers immersing	mm	55
Offset P	up to mm	1.0 ²⁾
Weight of applicator pack	aging excluded kg	8
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate, printing and applying only ³⁾	abels/min approx.	15

¹⁾ Processing labels 50 to 58 mm wide requires a spacer.
²⁾ depending from the quality of a label
³⁾ calculated using a print speed of 100 mm/s
⁴⁾ Flag on product requires >60 mm clearance on one side without components, bend or step





		Form pad
Transfer module		4712 L 300
Label widths HERMES Q4L/Q4.3L	mm	50 ¹⁾ -100
Label heights	mm	10-50
Diameter	mm	3-16

Front side applicators HQ 3014, HQ 3016

Labels can be applied in real time from the top or the side to packages in motion. Front sides or back sides of a package are preferred.

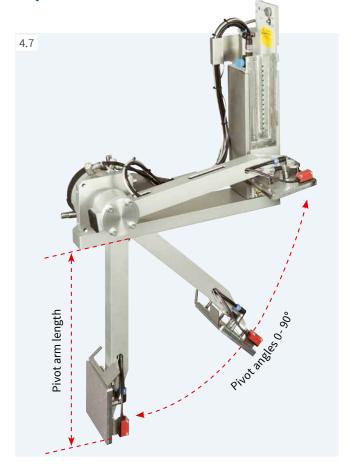
The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a product with the help of a rotary cylinder. The package is detected by a sensor and the pivot arm with the pad returned to its initial position.



Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



Front side applicators		HQ 3014 L/R- 200	HQ 3014 L/R- 300	HQ 3014 L/R- 400	HQ 3014 L/R- 600	HQ 3016 L/R- 200	HQ 3016 L/R- 300	HQ 3016 L/R- 400	HQ 3016 L/R- 600
State of a package	at rest								
at the moment a label is a	applied in motion								
Label applications				from the top	, from the side, i	from the front, f	rom the back		
Package heights	variable								
Pivot arm lengths ¹⁾	mm	200	300	400	600	200	300	400	600
Pivot angles					0 -	90°			
Weight of applicators	packaging excluded kg	9	9.5	10.5	11.5	9.5	10	11	12
Consumption of power	W max.				1	5			
Compressed air	bar				4	,5			
Cycle rate ²⁾	labels/min approx.				1	.5			

¹⁾ Pivot arm length defines the spot of a label (lower margin) to be reached at 90° below a HERMES Q footprint.

²⁾ calculated using a pivot arm 200 mm long, labels 100 mm high, a print speed of 100 mm/s



Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



Tamp-on pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights within the area of a label may vary by 10 mm at most.



Blow-on pad

Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

			Tamp-on pad	Tamp-on pad, spring-mounted	Blow-on pad
Transfer modul	les		3014, 3016 L/R 1100	3014, 3016 L/R 3100	3014 L/R 2100
Label widths	HERMES Q4/Q4.3	mm	25 - 114	80-114	25-114
	HERMES Q6.3	mm	25 - 174	80 - 174	-
Label heights	HERMES Q4/Q4.3	mm	8-250	80-250	10 - 100
	HERMES Q6.3	mm	25-250	80-250	25-100

Stroke applicators HQ 4014, HQ 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.



Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air

Options

- 5.17 Pressure-reducing valve
- 5.18 Reduced-force applicator



Stroke applicators		HQ 4014L/R- 200	HQ 4014L/R- 300	HQ 4014L/R- 400	HQ 4014L/R- 600	HQ 4016L/R- 200	HQ 4016L/R- 300	HQ 4016L/R- 400	HQ 4016L/R- 600
Package heights	variable								
State of a package at the moment a label is ap	at rest oplied								
Label applications		from the top	o, from below, fr	om the side	from the top, from below	from the to	p, from below, f	rom the side	from the top, from below
Distance of a package to the b	ottom of the unit up to mm	130	230	330	530	130	230	330	530
Weight of applicator	packaging excluded kg	5	5	7	9	5	5.5	7.5	9.5
Consumption of power	W max.				1	5			
Compressed air	bar				4	,5			
Cycle rate ¹⁾	labels/min approx.				2	5			

1) calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s









Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.

Universal pad

Labels can be tamped on plane surfaces. Drilled holes are provided in gaps of 5 mm to suck a label. The holes are covered by a sliding foil, but can be opened according to the size of a label using a punching tool.

Delivery includes two extra foils.

Tamp-on pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights witin the area of a label may vary by 10 mm at most.

Universal pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights in the area of a label may vary by 10 mm at most. To suck a label, drilled holes are provided in gaps of 5 mm and covered by a sliding foil. Delivery includes two extra foils.

			Tamp-on pad	Universal pad	Tamp-on pad, spring-mounted	Universal pad, spring-mounted
Transfer modul	es		4014, 4016 L/R 11 F	4014 L/R 1100	4014, 4016 L/R 3100	4014 L/R 3100
Label widths	HERMES Q4/Q4.3	mm	20-114	75 / 90	80-114	116 / 116
	HERMES Q6.3	mm	50 - 174	-	80-174	-
Label heights	HERMES Q4/Q4.3	mm	20-210	60 / 90	80-210	102 / 152
	HERMES Q6.3	mm	25-210	-	80-210	-
Depth of a pad in	mmersing F ²⁾	up to mm	140	-	_	-

 $^{^{2)}}$ On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 120 mm On the cover HERMES Q6.3 cut-out dimension F standard 25 mm, on request up to 120 mm

Stroke applicators HQ 4014, HQ 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.



Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air

Options

- 5.17 Pressure-reducing valve
- 5.18 Pressure-reduced applicator

Stroke applicators			HQ 4014L/R- 200	HQ 4014L/R- 300	HQ 4014L/R- 400	HQ 4014L/R- 600	HQ 4016L/R- 200	HQ 4016L/R- 300	HQ 4016L/R- 400	HQ 4016L/R- 600
State of a package		at rest				Blow-on pad, C	orner-wrap pad			
at the moment a label is	applied	in motion				Blow-on pad	l, Roll-on pad			
Label applications		from the top			Blow-	on pad, Roll-on	pad, Corner-wr	ap pad		
		from below				Blow-on pad	l, Roll-on pad			
 		rom the side	Blow-on pad, Roll-on pad			-	Blow	ı-on pad, Roll-oı	n pad	-
Distance of a package	Blow-on pad	up to mm	140	240	340	540	-	-	-	-
to the bottom of the unit	Roll-on pad	up to mm	160	260	360	560	160	260	360	560
	Corner-wrap pa	ad up to mm	100	200	300	500	-	-	-	-
Package heights		uniform				Blow-	on pad			
		variable				Blow-on pad, C	orner-wrap pad			
Weight of applicator	packaging	excluded kg	5	5	7	9	5.5	5.5	7.5	9,5
Consumption of power		W max.				1	.5			
Compressed air		bar				4	,5			
Cycle rate ¹⁾	labels	/min approx.				2	.5			

 $^{^{1)}}$ calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s



Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or packages in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a package.



Roll-on pad

Labels are rolled on plane surfaces while these packages are in motion.



Corner-wrap pad

Labels are applied to a package on two sides adjacent to one another. One half of a label is applied to the top of a package. Then the other half of the label is rolled on.

			Blow-on pad	Roll-on pad	Corner-wrap pad
Transfer modu	les		4014 L/R 2100	4014, 4016 L/R 4100	4014 L/R 5100
Label widths	HERMES Q4/Q4.3	mm	20-114	25-114	20 - 114
	HERMES Q6.3	mm	provided upon request	50 - 174	-
Label heights	HERMES Q4/Q4.3	mm	20-100	80-250	60 - 210
	HERMES Q6.3	mm	provided upon request	80-250	-

Stroke applicators HQ 4024

- As much as 90 percent savings of compressed air
- Labels applied onto variable heights using one tamp pad

Labels are applied in real time onto packagings of different heights.

A spring-mounted print pad enables labels be applied reliably even onto inclined surfaces. Three vacuum pads are provided for labels 40 mm to 100 mm high, 150 mm and 200 mm. Label widths are 50 mm to 105 mm in each case.

Labels are sucked without supporting air by an electrically driven fan. Only the stroke cylinder requires compressed air.



Accessories

5.14 Unit to regulate compressed air

Options

5.17 Pressure-reducing valve



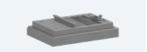
Stroke applicators		HQ 4024 L/R-200	HQ 4024 L/R-300	HQ 4024 L/R-400	HQ 4024 L/R-600		
Distance of a package to the bottom of the unit	up to mm	135	235	335	535		
Package heights	variable						
Alternation in the heights of packages	mm max.	100	200	300	500		
Label applications		from t	he top, from below, from t	he side	from the top		
State of a package at the moment a label is applied	at rest	-					
Controls	Sensor 1		initial / uppe	r end position			
	Sensor 2	label on vacuum pad					
	Sensor 3		label application /	lower end position			
Consumption of power	W max.	30					
Compressed air	bar		4	.5			
Cycle rate ¹⁾ labels/r	nin approx.		3	30			

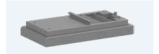
¹⁾ calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

Vacuum pad

Labels are precisely tamped on plane surfaces.







Vacuum pad			4024-3000 105 x 100	4024-3000 105 x 150	4024-3000 105 x 200
Label	Width	mm	50 - 105	50 - 105	50 - 105
	Height	mm	40 - 100	80 - 150	120 - 200
	Thickness	μm	110	110	110

Stroke blow applicator HQ 4614

Labels can be applied in real time from all sides on packages of various heights in motion.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a stroke cylinder and detected by a sensor, the pad moves to a spot approx.. 10 mm above a package. The length of the stroke cylinder defines the maximum difference in terms of package heights.





5.13 Blow tube

5.14 Unit to regulate compressed air



Stroke blow applicator		HQ 4614 L/R-200	HQ 4614 L/R-300	HQ 4614 L/R-400
Distance of a package to the bottom of the unit	up to mm	140	240	340
Package heights	variable			
Label applications		fro	om the top, from below, from the si	de
State of a package	at rest			
at the moment a label is a	pplied in motion			
Weight of applicator	packaging excluded kg	n.a.	5.5	6.5
Consumption of power	W max.		15	
Compressed air	bar		4.5	
Cycle rate ¹⁾	labels/min approx.		25	

 $^{^{1)}}$ calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

Blow-on pad

Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

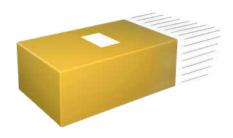


Blow-on pad			4614L/R-2100 B x H
Label widths	HERMES Q4/Q4.3	mm	20-114
	HERMES Q6.3	mm	provided upon request
Label heights	HERMES Q4/Q4.3	mm	20-100
	HERMES Q6.3	mm	provided upon request

Demand modules HQ 5112, HQ 5114, HQ 5116

Series of labels can be applied from all sides to packages in motion. The position to which apply a label can be defined on the dispenser tongue using a guide roller.

While a label is applied, the next one is printed simultaneously. Make sure the speed of the conveyor belt corresponds to the print speed.



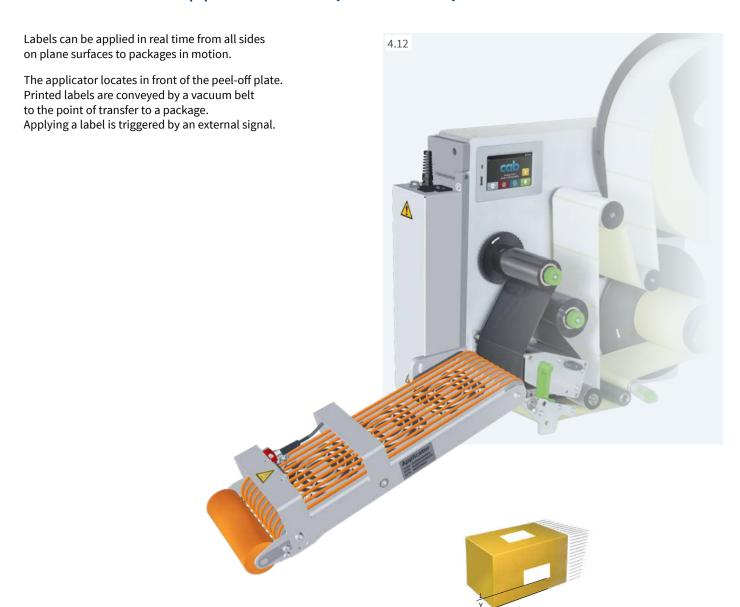


a demand module

Demand modu	le		HQ 5112 L/R	HQ 5114 L/R	HQ 5116 L/R		
Label widths	HERMES Q2	mm	10 - 58	-	-		
	HERMES Q4/Q4.3	mm	-	25-114	-		
	HERMES Q6.3	mm	-	-	46 - 174		
Label heights		mm	10-250	25 -	250		
Distance of the	print line to the peel-off plate	mm		400 - 600			
State of a pack at the moment	age in a label is applied	motion					
Label applicati	ons		from the top, from below, from the side				
Package height	S	uniform					
Distance of a pa	ackage to the bottom of the unit	mm		80			
Package speed	Package speeds mm/s		must corresp	must correspond to the print speed / 50 - 250 in steps of 25			
Weight of mod	ıle packaging excl	uded kg	not specified	3	7		
Consumption of	f power	W max.	not specified				
Cycle rate ¹⁾ labels/min approx.			60				

 $^{^{1)}}$ calculated using labels 100 mm high and a print speed of 100 mm/s

Vacuum belt applicators HQ 5314, HQ 5316



Vacuum belt applicators			HQ 5314-2	HQ 5314-3	HQ 5314-4	HQ 5316-2	HQ 5316-3	HQ 5316-4
Label applications			on plane surfaces					
Directions to w	hich dispense labe	els			left an	d right		
Label widths	HERMES Q4/Q4.3	3 mm	20 - 114	20 - 114	20 - 114	-	-	-
	HERMES Q6.3	mm	-	-	-	46 - 174	46 - 174	46 - 174
Label heights		mm	60 - 256	60 - 356	60 - 456	60 - 256	60 - 356	60 - 456
State of a pack at the moment	age t a label is applied	in motion			ı			
Label applicati	Label applications		from the top, from below, from the side					
Package heigh	ts	uniform						
Package speed	ls	up to m/s	0.5					
Gap between p	oackages	at least m	0.5					
Vacuum belt sp	peed¹)	mm/s	100 - 500					
Weight of appl	icator	packaging excluded kg	7	7	7	8	8	8
Consumption of power W max.		90						
Cycle rate ²⁾ labels/min up to		30						
Distance of a label to the conveyor belt, when applying from the side mm			Y = 20					

 $^{^{1)}\}mbox{The speed of a package must be at least as high as the speed of the vacuum belt. <math display="inline">^{2)}\mbox{calculated}$ using labels 100 mm high and a print speed of 250 mm/s

Vacuum belt applicators HQ 5414, HQ 5416

Labels can be applied in real time from the top or from the side on cylindric surfaces or corner-wrap to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.



Vacuum belt applicato	rs	HQ 5414-3	HQ 5414-4	HQ 5416-3	HQ 5416-4	
Label applications		on cylindric surfaces and corner-wrap				
Directions to which disp	ense labels		left an	d right		
Label widths HERME	S Q4/Q4.3 mm	20 - 114	20 - 114	-	-	
HERME	S Q6.3 mm	-	-	46 - 174	46 - 174	
Label heights	mm	80 - 356	80 - 456	80 - 356	80 - 456	
State of a package at the moment a label is	in motion applied					
Label applications			from the top, from the side			
Package heights uniform						
	variable					
Package speeds	up to m/s	0.3				
Gap between packages	at least m	0.5				
Steadiness identified at	the point a label is transferred	F ¹⁾ = 30 N				
Corner-wrap label appli	cations up to mm	X = 160				
Vacuum belt speed ²⁾	mm/s		100 - 300			
Weight of applicator	packaging excluded kg	7	7	8.5	8.5	
Consumption of power	W max.	90				
Cycle rate ³⁾ labels/min up to		15				
Distance of a label to the conveyor belt, when applying from the side mm		Y = 20				

 $^{^{1)}}$ F = force required to make the vacuum belt pivot $^{2)}$ The speed of a package must be at least as high as the speed of the vacuum belt. $^{3)}$ calculated using labels 100 mm high and a print speed of 250 mm/s

Demand table HQ 5714

The demand table is a transfer module for the HERMES Q 4 in the left-hand version and enables printed and predispensed labels to be picked up by a robot. The labels are at rest during the pick-up process.

After printing and dispensing, the labels are placed over the extended Peel-off plate, adhesive side facing the dispensing table, ready for transfer to the robot stamp. The labels are at rest during removal. After removal, an automatic retraction can be performed on the printer.

The orientation of assembly of the system is designed for vertical removal.

Optionally, the printed label can be verified by a Scanner (provided by the customer) before it is transferred to the tamp pad. To support the label transfer to the print stamp, an optional chamber system with supporting air holes can be used.



Demand table		HQ 5714L-100
Label widths	mm	38-114
Label heights	mm	18-100
Orientation		left
Label during acceptance		at rest
Label material		Paper, plastics with release
Label application tolerance	mm	± 0.5
Compressed air	bar	no compressed air; 4.5 bar is an option
Cycle rate	labels/min up to	30

Air jet box HQ 6114

Labels can be applied to packages in motion or at rest.
Each label is sucked by a fan and blown off by a powerful blast of air coming through aligned nozzles. Depending from the size of a label, a maximum distance of 200 mm can be bridged between a package and the peel-off plate.

1 Template
1 to cover all the holes sucking or blowing off air outside a label
1 By holes pre-scored on an 8 x 8 mm pattern, a template can be adapted easily to the size of a label. By sliding in a template between the suction block and rails, the surface outside a label is covered. Scope of delivery includes five templates.

Accessories 5.13 Blow tube

5.16 Unit to regulate compressed air, providing a shut-off valve

Air jet box		HQ 6114 L/R
Label widths HERMES	S Q4/Q4.3 mm	50-114 smaller sizes can be provided on request
Label heights	mm	50-125 smaller sizes can be provided on request
State of a package	at rest	
at the moment a label is a	pplied in motion	
Label applications		from the top, from below, from the side
Package heights variable		
Distance of a package to the	peel-off plate up to mm	200
Weight of air jet box	packaging excluded kg	4
Consumption of power W max.		90
Compressed air	bar	4.5
Cycle rate ¹⁾	labels/min up to	100

 $^{^{1)}}$ calculated using labels 50 mm high, a print speed of 250 mm/s, a blast of air lasting 100 ms, with packages located 100 mm to the peel-off plate.

Accessories provided for applicators







Blow tube

to provide support air. To assist label transfer, the label is blown from below to the pad.

Provided for 2", 4" or 6" label applications

Unit to regulate compressed air

4.5 bar default setting

Provided in a left-hand or right-hand design

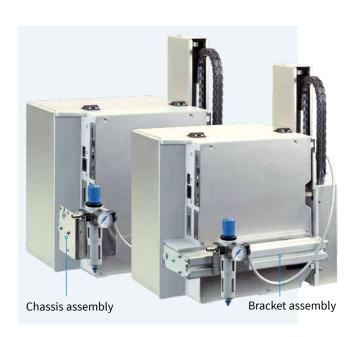
Delivery includes a fine filter, a pressure control valve with a display, a hose to connect to an applicator's compressed air input and material to assemble the unit to a chassis or a bracket.

Unit to regulate compressed air, providing a shut-off valve

to vent a hose line subsequent to the unit

Provided in a left-hand or right-hand design

Examples how to assemble a unit to regulate compressed air



Options provided for applicators





Pressure-reducing valve

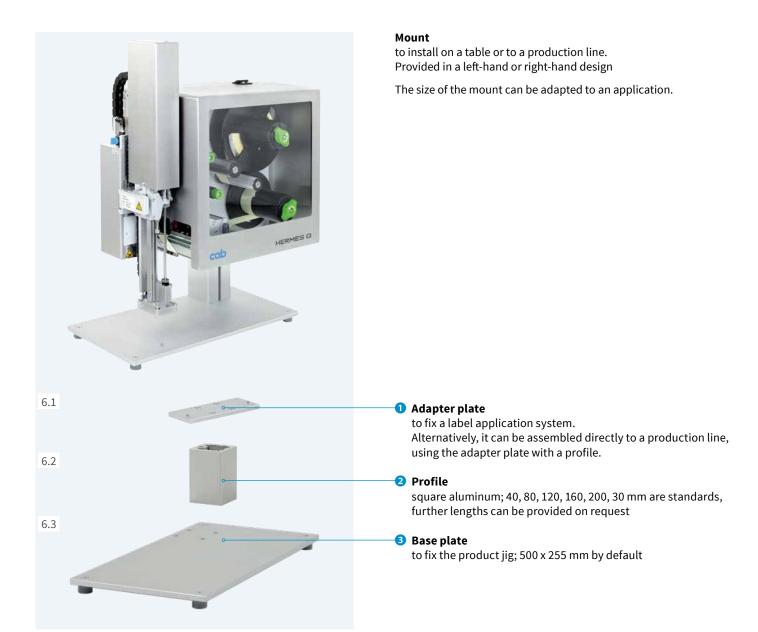
It reduces the pressure exerted by the stroke cylinder to a product.

Pressure-reduced applicator

It has been designed for manual workstations missing a protective cover. The cylinder diameter is reduced to 12 mm. To prevent from injuries, a safety valve limits compressed air to a maximum of 4.8 bar.

Tools for assembling HERMES Q

		1.1	1.2		1.3
Pos.	Designation	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
6.1	Adapter plate				
6.2	Profiles 40, 80, 120, 160, 200, 300 mm				
6.3	Base plate 500 x 255 mm				-
6.4	Base plate with XY Stop and product sensor				-



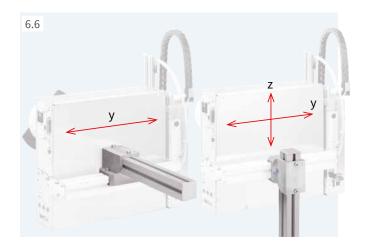


Tools for assembling HERMES Q

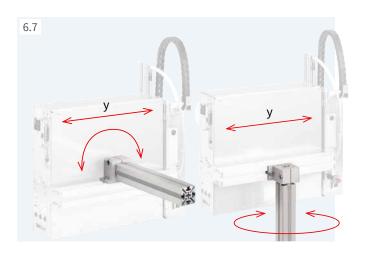
		1.1	1.	.2	1.3
Pos.	Designation	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
6.5	Bracket				
6.6	Clamped jount designed for a 50 x 50 mm profile				
6.7	Flanged joint designed for a 50 x 50 mm profile				
6.8	Floor stand 1601				
6.9	Floor stand 1602				
6.10	Floor stand 1201				



Bracket to a ssemble to a floor stand

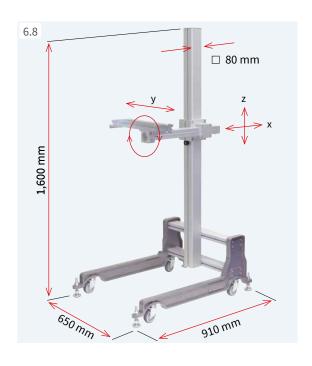


Clamped joint designed for a 50 x 50 mm profile to move in horizontal or vertical direction



Flanged joint designed for a 50 x 50 mm profile to move in horizontal direction or rotate around an axis

Floor stands provided for HERMES Q

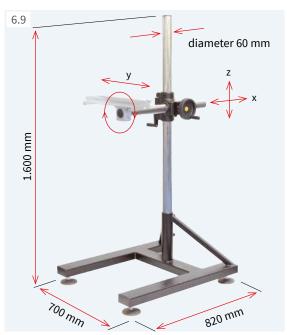


HERMES Q can be installed to a production line and aligned in three axes to the product to label. Pivoting is also possible.

Floor stand 1601

It benefits when operating HERMES Q in different production lines. Mobility is provided. At the place of operation, the floor stand can be fixed with the help of feet to adjust.

Floor stand	1601	
Base frame	castors, feet	
Adjustment of heights and	screw clamping	
Load if offset is 500 mm	up to kg	50
Weight	kg	36



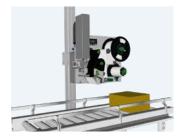
Floor stand 1602

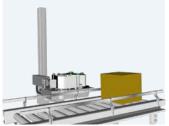
It benefits if positions to apply labels are changing frequently in terms of heights and depths. HERMES Q can be aligned in directions x and z to a product using a toothed rack.

Floor stand		1602
Base frame		feet
Adjustment of heights depths		toothed rack, crank toothed rack, handwheel
Load if offset is 500 mm	up to kg	50
Weight	kg	38

Examples how to assemble to a stand

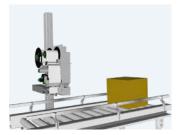
Applying labels in direction of transport from the top from the side



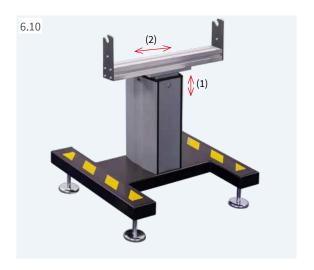


Applying labels crosswise the direction of transport from the top from the side





HERMES Q floor stand



Floor stand 1201

to assemble HERMES Q horizontally in a production line. The height can be adjusted continuous using an integral spindle.

A unit to regulate compressed air can be assembled to the bracket, so can a warning light.

Floor stand		1201
Feet to adjust	by mm	± 15
Load	up to kg	75
(1) Lower label margin-floor ¹⁾	mm	720-960
(2) Depth along direction of train	nsport mm	± 100
Weight	approx. kg	40

 $^{^{\}mbox{\tiny 1)}}$ further dimensions can be provided on request

Label printers L

Pos.		Part no.	Designation
1.1		6010003 6010004	Label printer HERMES Q2L/300-2 Label printer HERMES Q2L/600-2
1.2	8	6010005 6010006 6010007 6010008	Label printer HERMES Q4L/300-2 Label printer HERMES Q4L/600-2 Label printer HERMES Q4.3L/200-2 Label printer HERMES Q4.3L/300-2
1.3	7000	6010009 6010010	Label printer HERMES Q6.3L/200-2 Label printer HERMES Q6.3L/300-2
1.1	46	6010011 6010012	Label printer HERMES Q2L/300-3 Label printer HERMES Q2L/600-3
1.2		6010013 6010014 6010015 6010016	Label printer HERMES Q4L/300-3 Label printer HERMES Q4L/600-3 Label printer HERMES Q4.3L/200-3 Label printer HERMES Q4.3L/300-3
1.3	Mark.	6010017 6010018	Label printer HERMES Q6.3L/200-3 Label printer HERMES Q6.3L/300-3

xxxxxxx.250 if HERMES Q provides options

Label printers R

Pos.		Part no.	Designation
1.1		6010023 6010024	Label printer HERMES Q2R/300-2 Label printer HERMES Q2R/600-2
1.2		6010025 6010026 6010027 6010028	Label printer HERMES Q4R/300-2 Label printer HERMES Q4R/600-2 Label printer HERMES Q4.3R/200-2 Label printer HERMES Q4.3R/300-2
1.3		6010029 6010030	Label printer HERMES Q6.3R/200-2 Label printer HERMES Q6.3R/300-2
1.1	A	6010031 6010032	Label printer HERMES Q2R/300-3 Label printer HERMES Q2R/600-3
1.2		6010033 6010034 6010035 6010036	Label printer HERMES Q4R/300-3 Label printer HERMES Q4R/600-3 Label printer HERMES Q4.3R/200-3 Label printer HERMES Q4.3R/300-3
1.3		6010037 6010038	Label printer HERMES Q6.3R/200-3 Label printer HERMES Q6.3R/300-3

xxxxxxx.250 if HERMES Q provides options

Scope of HERMES Q label printer delivery

HERMES Q label printer Power cable Type E+F, 1.8 m Connecting USB cable, 1.8 m Assembly instructions DE/EN

Provided online

Assembly instructions DE/EN/FR Configuration manuals DE/EN/FR Service manuals DE/EN Spare parts lists DE/EN Programming manual EN Windows printer drivers certified WHQL for

Windows 10 https://setup.cab.de/en Windows 11

Server 2022 Apple Mac OS X printer drivers DE/EN/FR Linux printer drivers DE/EN/FR cablabel S3 Lite software

Server 2016

Server 2019

cablabel S3 Viewer **Database Connector**





Options

Opt	10113		
Pos.		Part no.	Designation
	H I		Automatic ribbon saving 4L
3.1		6010861.250	Automatic ribbon saving 6L
	1	6010862.250	J
		6010863.250	Automatic ribbon saving 6R
2.2		xxxxxxx.486	UHF RFID/4/6.3 RS module
3.2		xxxxxxx.488	UHF RFID/4/6.3 HS module
	227		, , , , , , , , , , , , , , , , , , , ,
			Label unwinder K40/2-2 Label unwinder K40/4-2
			Label unwinder K40/6-2
3.3		6010594.xxx	Label unwinder K40/2-3
			Label unwinder K40/4-3 Label unwinder K40/6-3
	*	0010390.XXX	Label ullwillder K40/6-3
3.4	63	5961406.xxx	Adapter 40/50
3.5		5961262.xxx	Adapter 76/100
3.5		3301202.XXX	Adapter 10/100
		6010586.xxx	Spacer O L-2
3.6		6010590.xxx	Spacer Q R-2
0.0	V 000	6010905.xxx 6010906.xxx	
		3020300.AAA	Space & N S
27		E061650	Margin stan 10
3.7		DAGTOPO'XXX	Margin stop 10
		6010500.xxx	Cover 2L F60 Cover 2L F100
		6010533.xxx	
	38		Cover 4L F100
3.8		6010502.xxx	
		6010503.xxx 6010939.xxx	Cover 2R F100 Cover 2R F100
	cob HERMES O	6010504.xxx	Cover 4R F60
		6010941.xxx 6010505.xxx	Cover 4R F100
			Print head pressure system 2L
			Print head pressure system 4L
3.9			Print head pressure system 6L
			Print head pressure system 2R Print head pressure system 4R
			Print head pressure system 4R
			Extended peel-off plate (+10 mm) 2L
	>	6010558.xxx	Extended peel-off plate (+10 mm) 4L
3.10			Extended peel-off plate (+10 mm) 6L
			Extended peel-off plate (+10 mm) 2R Extended peel-off plate (+10 mm) 4R
		6010565.xxx	
		5954978.xxx	Print roller DRS2
3.11			Print roller DRS4
			Print roller DRS6
			Antistatic brush 2L Antistatic brush 4L
3.12	home		Antistatic brush 2R
	1119		Antistatic brush 4R
			Draw roller ZS2
3.13			Draw roller ZS4 Draw roller ZS6
		-301132.AAA	5.4.1.0001255
3.14		5591816.xxx	Interface for plugging an external
	100		label sensor
3.15		6010520.xxx	2 port Ethernet switch 10/100 Mbit/s
	Tank to		,
3.16		5977487.xxx 6010498.xxx	,
	*	VXX.6C+UILUU	Labet selisor K, illouilleu

Accessories

Pos.	Part no.	Designation
2.1	5977370	SD memory card
2.2	5977730	USB memory stick
2.3	5978912	USB WLAN stick 2.4 GHz 802.11b/g/n
2.4	5977731	USB WLAN stick including a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.6	5970071	Product sensor, 3 pins
2.7	5964300	Product sensor, 25 pins
2.8	5917651	I/O interface connector SUB-D, 25 pins
2.9	6010560	Warning light
To be a	6010186	External operation panel
2.10	5907718.850 5907730.850 5907750.850 5907760.850 5907765.850	Connecting USB cable, 1.8 m Connecting USB cable, 3 m Connecting USB cable, 5 m Connecting USB cable, 11 m Connecting USB cable, 16 m
2.11	5948205	Label selection - I/O box
2.12	5955710	Hand switch TR2
2.13	5955711	Foot switch
2.14	5550818	Connecting RS232 C cable 9/9 pins, 3 m
2.15	on request	Scanner CC200

Label software

Pos	•	Part no.	Designation			
		Bundle	cablabel S3 Lite (download on cab.de/en)			
		5588001	cablabel S3 Pro, 1 WS			
		5588100	cablabel S3 Pro, 5 WS			
		5588101	cablabel S3 Pro, 10 WS			
		5588150	cablabel S3 Pro, 1 additional licence			
	STATISTICS OF STATISTICS	5588151	cablabel S3 Pro, 4 additional licences			
7.6		5588152	cablabel S3 Pro, 9 additional licences			
	== ·	5588002	cablabel S3 Print, 1 WS			
	Malana, J	5588105	cablabel S3 Print, 5 WS			
		5588106	cablabel S3 Print, 10 WS			
		5588155	cablabel S3 Print, 1 additional licence			
		5588156	cablabel S3 Print, 4 additional licences			
		5588157	cablabel S3 Print, 9 additional licences			
		in preparation	cablabel S3 Print Server			
7.10		9008486	Programming manual EN, printed copy			

Wear parts

Pos.		Part no.	Designation
		5977384.001	Print head 2/300
		5977385.001	Print head 2/600
		5977444.001	Print head 4/300
		5977380.001	Print head 4/600
	X40	5977382.001	Print head 4.3/200
		5977383.001	Print head 4.3/300
		5977386.001	Print head 6.3/200
		5977387.001	Print head 6.3/300
		5954102.001	Print roller DR2
		5954180.001	Print roller DR4
	-	5954245.001	Print roller DR6
		5961015.001	Draw roller ZR2
	0	5961298.001	Draw roller ZR4
		5961220.001	Draw roller ZR6

User languages

Language	Assembly	Control	Windows	Service	cablabel
	instructions	panel	driver	manual	S3
European Unio	n				
Bulgarian		Χ	X		Х
Danish	X	Χ	X		
German	X	Χ	X	Χ	X
Estonian		Χ	X		
Finnish	X	Χ	Х		
French	X	Χ	X		Х
Greek		Χ	Х		
English	X	Χ	Х	Χ	Х
Italian	X	Χ	Х		Х
Croatian		Χ	Х		
Latvian		Χ	Х		
Lithuanian		Χ	Х		
Dutch	X	Χ	Х		
Polish	Х	Χ	Х		Х
Portuguese	Х	Χ	Х		
Romanian	Х	Χ	Х		
Swedish	Х	Х	Х		
Slovak		Х	Х		
Slowenian	Х	Χ	Х		
Spanish	Х	Χ	Х		Х
Czech	Х	Χ	Х		Х
Hungarian	Х	Х	Х		
Europe (Non-EU	J)				
Macedonian		Х	Х		
Norwegian		Х	Χ		
Russian	Х	X	Х		Х
Serbian		Х	Χ		
Turkish		Х	Х		
Asia					
Chinese (simplified)	Х	Х	х		Х
Chinese (traditional)	Х	Χ	Х		Х
Japanese		Χ	Χ		
Korean	X	Χ	Χ		Х
Thai		Х	Х		
Middle East					
Arabian		Х			
Persian		Χ			

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.

Applicators L

	licators L	Dt	D		Boot or	T	
Pos.	66	Part no.	Designation		Part no.	Transfer modules Tamp-on pad	3214L-11 F W x H
4.1		5987532	Swing applicator	HQ 3214L-40	XXXXXXX XXXXXXX	Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214L-12 F W x H 3214L-61 F W x H 3214L-2100 W x H
1.2		5987549 5987550 5987551 5989352	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4114L-200 HQ 4114L-300 HQ 4114L-400 HQ 4114L-600	XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114L-11 F W x H 4114L-12 F W x H 4114L-61 F W x H 4114L-2100 W x H 4114L-8800 W x H
		5987802 5987803 5987804	Stroke applicator Stroke applicator Stroke applicator	HQ4116L-200 HQ4116L-300 HQ4116L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116L-11 F W x H 4116L-12 F W x H 4116L-61 F W x H 4116L-8800 W x H
1.3		5987557 5987558 5987559	Stroke turn applicator Stroke turn applicator Stroke turn applicator	HQ 4214L-200 HQ 4214L-300 HQ 4214L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214L-11 F W x H -4214L-12 F W x H 4214L-61 F W x H 4214L-2100 W x H
1.4		5987573 5987574 5987575	Stroke applicator Stroke applicator Stroke applicator	HQ 4414L-200 HQ 4414L-300 HQ 4414L-400	XXXXXX XXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414L-11 F W x H 4414L-12 F W x H 4414L-61 F W x H
1.5		5987724 5987726 5987728	Swing stroke applicator Swing stroke applicator Swing stroke applicator	HQ4514L-200 HQ4514L-300 HQ4514L-400	ххххххх	Blow-on pad	4514L-2100 W x H
1.6		5987548	Flag applicator	HQ 4712L-300	ххххххх	Form pad	W x H
1.7		5987520 5987521 5987522 5989343	Front side applicator Front side applicator Front side applicator Front side applicator	HQ 3014L-200 HQ 3014L-300 HQ 3014L-400 HQ 3014L-600	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014L-1100 W x H 3014L-3100 W x H 3014L-2100 W x H
*. /	1	5987523 5987524 5987525 5989346	Front side applicator Front side applicator Front side applicator Front side applicator	HQ 3016L-200 HQ 3016L-300 HQ 3016L-400 HQ 3016L-600	ххххххх	Tamp-on pad Tamp-on pad, spring-mounted	3016L-1100 W x H 3016L-3100 W x H
	60	5987534 5987535 5987536 5987537	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4014L-200 HQ 4014L-300 HQ 4014L-400 HQ 4014L-600	5966147 5966148 5966149 5966150	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014L-1100 75 x 60 4014L-1100 90 x 90 4014L-3100 116 x 102 4014L-3100 116 x 152
1.8					XXXXXX XXXXXX XXXXXX XXXXXX	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014L-11 F W x H 4014L-2100 W x H 4014L-3100 W x H 4014L-4100 W x H 4014L-5100 W x H / H
		5987541 5987542 5987543 5989344	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4016L-200 HQ 4016L-300 HQ 4016L-400 HQ 4016L-600	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016R-11 F W x H 4016R-3100 W x H 4016R-4100 W x H
4.9		5989285 5989286 5989287 5989288	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4024L-200 HQ 4024L-300 HQ 4024L-400 HQ 4024L-600	5989301 5989302 5989303	Vacuum pad Vacuum pad Vacuum pad	4024-3000 105 x 100 4024-3000 105 x 150 4024-3000 105 x 200
1.10		5987736 5987738 5987740	Stroke blow applicator Stroke blow applicator Stroke blow applicator	HQ 4614L-200 HQ 4614L-300 HQ 4614L-400	xxxxxx	Blow-on pad	4614L-2100 W x H
.11	200	6010890 5966144 5966146	Demand module Demand module Demand module	HQ 5112L HQ 5114L HQ 5116L			
.12		5972870 5987552 5989291 5989292 5987710 5989293	Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator	HQ 5314L-2 HQ 5314L-3 HQ 5314L-4 HQ 5316L-2 HQ 5316L-3 HQ 5316L-4			
.13	* (5987714 5989294 5987718 5987720	Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator	HQ 5414L-3 HQ 5414L-4 HQ 5416L-3 HQ 5416L-4			
.14		6011850	Demand table	HQ 5714L-100			
.15	J	5987564	Air jet box 5 templates are included	HQ 6114L	5984709.001	Template 5 items are included in a pack unit	6114 L/R

Applicators R

Pos.		Part no.	Designation		Part no.	Transfer modules	
4.1		5987533	Swing applicator	HQ3214R-40	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214L-11 F W x H r 3214L-12 F W x H 3214L-61 F W x H 3214L-2100 W x H
4.2		5987553 5987554 5987555 5989353	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4114R-200 HQ 4114R-300 HQ 4114R-400 HQ 4114R-600	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114L-11 F W x H f 4114L-12 F W x H 4114L-61 F W x H 4114L-2100 W x H 4114L-8800 W x H
1,2	3	5987812 5987813 5987814	Stroke applicator Stroke applicator Stroke applicator	HQ 4116R-200 HQ 4116R-300 HQ 4116R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116L-11 F W x H
4.3		5987561 5987562 5987563	Stroke turn applicator Stroke turn applicator Stroke turn applicator	HQ 4214R-200 HQ 4214R-300 HQ 4214R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214L-11 F W x H 7 4214L-12 F W x H 4214L-61 F W x H 4214L-2100 W x H
4.4		5987577 5987578 5987579	Stroke applicator Stroke applicator Stroke applicator	HQ 4414R-200 HQ 4414R-300 HQ 4414R-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414L-11 F W x H r 4414L-12 F W x H 4414L-61 F W x H
4.5		5987730 5987732 5987734	Swing stroke applicator Swing stroke applicator Swing stroke applicator	HQ 4514R-200 HQ 4514R-300 HQ 4514R-400	ххххххх	Blow-on pad	4514L-2100 W x H
4.7		5987526 5987527 5987528 5989354 5987529	Front side applicator	HQ 3014R-200 HQ 3014R-300 HQ 3014R-400 HQ 3014R-600 HQ 3016R-200	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014L-1100 W x H 3014L-3100 W x H 3014L-2100 W x H
	250	5987530 5987531 5989355	Front side applicator Front side applicator Front side applicator	HQ 3016R-300 HQ 3016R-400 HQ 3016R-600	ххххххх	Tamp-on pad Tamp-on pad, spring-mounted	3016L-1100 W x H 3016L-3100 W x H
	mA	5987538 5987539 5987540 5989363	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4014R-200 HQ 4014R-300 HQ 4014R-400 HQ 4014R-600	5966140 5966141 5966142 5966143	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014L-1100 75 x 60 4014L-1100 90 x 90 4014L-3100 116 x 102 4014L-3100 116 x 152
4.8					XXXXXXX XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014L-11 F W x H 4014L-2100 W x H 4014L-3100 W x H 4014L-4100 W x H 4014L-5100 W x H / H
		5987545 5987546 5987547 5989356	Stroke applicatorr Stroke applicator Stroke applicator Stroke applicator	HQ 4016R-200 HQ 4016R-300 HQ 4016R-400 HQ 4016R-600	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016R-11 F W x H 4016R-3100 W x H 4016R-4100 W x H
4.9		5989295 5989296 5989297 5989298	Stroke applicator Stroke applicator Stroke applicator Stroke applicator	HQ 4024R-200 HQ 4024R-300 HQ 4024R-400 HQ 4024R-600	5989301 5989302 5989303	Vacuum pad Vacuum pad Vacuum pad	4024-3000 105 x 100 4024-3000 105 x 150 4024-3000 105 x 200
4.10		5987742 5987744 5987746	Stroke blow applicator Stroke blow applicator Stroke blow applicator	HQ 4614R-200 HQ 4614R-300 HQ 4614R-400	ххххххх	Blow-on pad	4614L-2100 W x H
4.11		6010910 5966145 5966152	Demand module Demand module Demand module	HQ 5112R HQ 5114R HQ 5116R			
4.12		5987708 5987556 5989357 5989358 5987712 5989359	Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator	HQ 5314R-2 HQ 5314R-3 HQ 5314R-4 HQ 5316R-2 HQ 5316R-3 HQ 5316R-4			
4.13		5987716 5989360 5987722 5989361	Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator Vacuum belt applicator	HQ 5414R-3 HQ 5414R-4 HQ 5416R-3 HQ 5416R-4			
4.15		5987565	Air jet box 5 templates are included	HQ 6114R	5984709.001	Template 5 items are included in a pack unit	6114 L/R

xxxxxx - customer-specific part no. subsequent to request

Accessories provided for applicators

Pos.	•		Part no.	Designation
5.13		****	5964277.001 5964095.001 5964614.001	Blow tube 2" Blow tube 4" Blow tube 6"
5.14			6010880 6010881	Unit L to regulate compressed air Unit R to regulate compressed air
5.16	#		5984805	Unit L to regulate compressed air, providing a shut-off valve
20	Ü		5984795	Unit R to regulate compressed air, providing a shut-off valve

Options provided for applicators

Pos.		Part no.	Designation
F 47	la.	596xxxx.212	Pressure-reducing valve
5.17	Til.	xxxx - applicator part no.	
5.18	3	596хххх.220	Pressure-reduced applicator suitable for HQ 4014, HQ 4114, HQ 4414, HQ 4214 / 300 stroke
		хххх - арр	olicator part no.

Tools for assembly

Pos.		Part no.	Designation
6.1		5965940	Adapter plate
6.2	Ü	5958365 5965929 5971721 5987701 5987702 5987703	Profile 40 Profile 80 Profile 120 Profile 160 Profile 200 Profile 300
6.3		5961203	Base plate 500 x 255 mm
6.4	a side.	5989277	Base plate with XY Stop and product sensor
6.5		5955685	Bracket
6.6	1	8914443	Clamped joint designed for a 50 x 50 mm profile
6.7		8914444	Flanged joint designed for a 50 x 50 mm profile

Floor stands

Pos.	Part no.	Designation
6.8	5970113	Floor stand 1601
6.9	5970112	Floor stand 1602
6.10	5972515	Floor stand 1201

Overview of cab products

Label printers MACH1, MACH2



Label printers EOS 2



Label printers EOS 5



Label printers MACH 4S



Label printers SQUIX 2



Label printers **SQUIX 4**



Label printers SQUIX 6.3



Label printers SQUIX 8.3



Label printers **XD Q** double-sided



Label printers XC Q two-colored



Print and apply systems HERMES Q



Print and apply systems Hermes C two-colored



Tube labeling systems **AXON 1**



Print modules PX Q



Labels and ribbons



Label software cablabel S3



Label dispensers HS, VS



Labeling heads



Marking lasers



Laser marking systems



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Karlsruhe

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